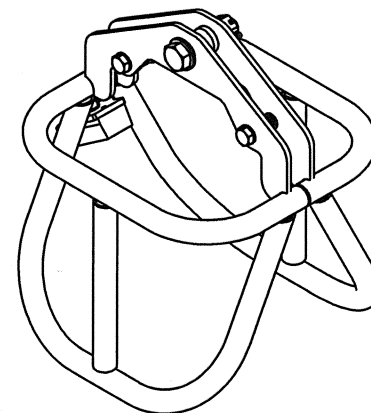
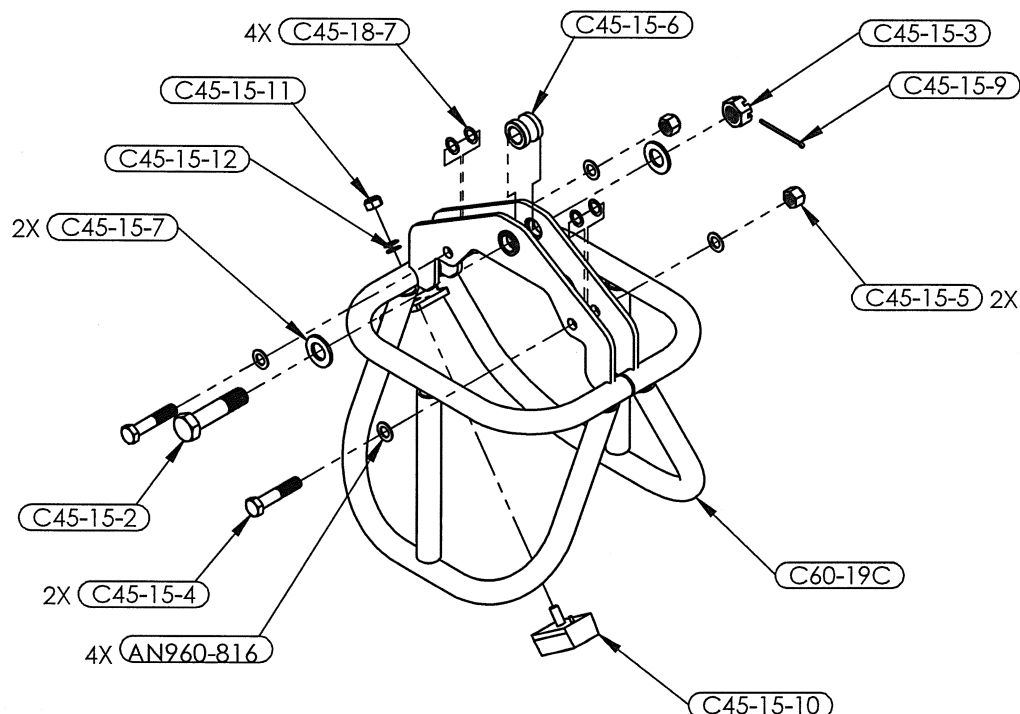


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY APICAL.	11/6/2012	JAG	
3	15-0181	UPDATED TO NEW DRAFTING STANDARDS. CH'D P/N WAS C45-15-8 IS AN960-816. C45-18-7 ADDED TO BOM QTY 4.	7/22/2015	DPD	JAG
D	19-660	Replaced B/O information for C45-15-2, C45-15-3 and C45-15-9, C45-15-12	04/12/2019	<i>Mlee</i>	ML



SEE ATTACHED DEVIATION

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C60-19C	1	WELDMENT		
			C45-15-2	1	LIFTING BOLT	STEEL	AN12H32
		B/O	C45-15-3	1	CASTLE NUT	STEEL	AN310-12
		B/O	C45-15-4	2	CAGE BOLT	STEEL	1/2-20 X 2-1/2, GRADE 8 (MCMASTER-CARR #91257A750)
		B/O	C45-15-5	2	CAGE BOLT NUT	STEEL	1/2-20 LOCKNUT, GRADE 8 (MCMASTER-CARR #97135A255)
			C45-15-6	1	LIFTING BUSHING	4140/4142	
		B/O	C45-15-7	2	LIFTING BOLT WASHER	STEEL	3/4 (MCMASTER-CARR #98023A036)
		B/O	C45-15-9	1	COTTER PIN	S.S	MS24665-363
			C45-15-10	1	FORD BUMPER		
		B/O	C45-15-11	1	CAGE BUMPER NUT	STEEL	M10, CLASS 8 (MCMASTER-CARR #90576A118)
		B/O	C45-15-12	1	CAGE BUMPER WASHER	STEEL	NAS1149C0663R
		B/O	C45-18-7	4	SHIM	STEEL	.025 X Ø.511 I.D. (MCMASTER-CARR #3088A412)
		B/O	AN960-816	4	LIFTING BOLT WASHER	STEEL	AN960-816 (NAS1149F0863P)

TITLE C60 CAGE			
DWG NO. C60-C			REV D
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1		DRAWN BY: APICAL APPROVED <i>Mlee</i> HEAT TREAT FINISH SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .016R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE 1:8	DATE 04/12/2019	SHEET 1 OF 1	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. <u>C60-C REV D</u>	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>	DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Cross tube <input type="checkbox"/></td> <td>Eng. (Non-AW) <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> </tr> <tr> <td></td> <td></td> <td></td> <td>Quality <input type="checkbox"/></td> </tr> </table>				Skid-tube <input type="checkbox"/>	Cross tube <input type="checkbox"/>	Eng. (Non-AW) <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Supplier <input type="checkbox"/>				Quality <input type="checkbox"/>																												
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Date : <u>2019-06-12</u>	Sequence #:	QTY Affected :		MRB (QS1042) 																																													
Description Work Order Deviation <div style="font-size: 1.2em;">ITEM C45-15-5 REPLACED BY MS21044N8</div>		Disposition <div style="font-size: 1.2em;">THIS DEVIATION IS ACCEPTABLE TO USE AS IS</div> <div style="font-size: 1.2em;">FIT, FORM AND FUNCTION WILL BE AS ORIGINALLY INTENDED</div>		Completed By <hr/> Lead hand / Supervisor <hr/> QC / QA Coordinator																																													
Root Cause <table style="width:100%;"> <tr><td>Operator</td><td><input type="checkbox"/></td></tr> <tr><td>Manufacturing Process</td><td><input type="checkbox"/></td></tr> <tr><td>Equip/Tooling</td><td><input type="checkbox"/></td></tr> <tr><td>Handling/Preservation</td><td><input type="checkbox"/></td></tr> <tr><td>Material</td><td><input type="checkbox"/></td></tr> <tr><td>Product Improvement</td><td><input type="checkbox"/></td></tr> <tr><td>Process Improvement</td><td><input type="checkbox"/></td></tr> <tr><td>Human Factors</td><td><input type="checkbox"/></td></tr> </table>		Operator	<input type="checkbox"/>	Manufacturing Process	<input type="checkbox"/>	Equip/Tooling	<input type="checkbox"/>	Handling/Preservation	<input type="checkbox"/>	Material	<input type="checkbox"/>	Product Improvement	<input type="checkbox"/>	Process Improvement	<input type="checkbox"/>	Human Factors	<input type="checkbox"/>	FAULT CATEGORY <table style="width:100%;"> <tr> <td><input type="checkbox"/> Pressure/Forced</td> <td><input type="checkbox"/> Contamination</td> <td><input type="checkbox"/> Power Loss/Surge</td> <td><input type="checkbox"/> Positioned Wrong</td> </tr> <tr> <td><input type="checkbox"/> Bending</td> <td><input type="checkbox"/> Misaligned/off center</td> <td><input type="checkbox"/> Folio/Program</td> <td><input type="checkbox"/> Outside Tolerance</td> </tr> <tr> <td><input type="checkbox"/> Crushing</td> <td><input type="checkbox"/> BOM/Route</td> <td><input type="checkbox"/> Grain Direction</td> <td><input checked="" type="checkbox"/> Drawing</td> </tr> <tr> <td><input type="checkbox"/> Cracks</td> <td><input type="checkbox"/> Broken/Damage/Defect</td> <td><input type="checkbox"/> Weld</td> <td><input type="checkbox"/> Finish</td> </tr> <tr> <td><input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist</td> <td><input type="checkbox"/> Incomplete/Unclear Instructions</td> <td><input type="checkbox"/> Wrong Stock Pulled</td> <td><input type="checkbox"/> Part Lost/Missing</td> </tr> <tr> <td><input type="checkbox"/> Marks/Chatter</td> <td><input type="checkbox"/> Drill Holes</td> <td><input type="checkbox"/> Out of Sequence</td> <td><input type="checkbox"/> Misread</td> </tr> <tr> <td><input type="checkbox"/> Mislabeled</td> <td><input type="checkbox"/> Fit/Function</td> <td><input type="checkbox"/> Off-set/Set-up</td> <td></td> </tr> </table>				<input type="checkbox"/> Pressure/Forced	<input type="checkbox"/> Contamination	<input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Positioned Wrong	<input type="checkbox"/> Bending	<input type="checkbox"/> Misaligned/off center	<input type="checkbox"/> Folio/Program	<input type="checkbox"/> Outside Tolerance	<input type="checkbox"/> Crushing	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Grain Direction	<input checked="" type="checkbox"/> Drawing	<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damage/Defect	<input type="checkbox"/> Weld	<input type="checkbox"/> Finish	<input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist	<input type="checkbox"/> Incomplete/Unclear Instructions	<input type="checkbox"/> Wrong Stock Pulled	<input type="checkbox"/> Part Lost/Missing	<input type="checkbox"/> Marks/Chatter	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Misread	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Fit/Function	<input type="checkbox"/> Off-set/Set-up	
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